



APPROVAL OF WELDING CONSUMABLES CERTIFICATE No. QBI044720PU/001

This is to certify that the following product, in view of the tests carried out, has been approved.

Description Flux-cored wire/gas combination

Type SM-3A / 80%Ar + 20%CO2 (M21)

Class **4Y40MS H5**

Manufacturer NIPPON STEEL WELDING & ENGINEERING CO., LTD.

Place of manufacture NARASHINO PLANT ·

7-6-1 Higashi Narashino, Narashino city

275-0001 Chiba

JAPAN .

Reference standards Part D, Chapter 5, Section 2 of RINA Rules for the classification

of ships *

The approval is valid for one year and can be reconfirmed subject to the satisfactory outcome of the prescribed control tests.

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Issued in PUSAN on March 23, 2020. This Certificate is valid until

February 22, 2021

RINA Services S.p.A.

Dong-Hun Lee

This certificate consists of this page and 1 enclosure



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Enclosure - Page 1 of 1 SM-3A / 80%Ar + 20%CO2 (M21)

NIPPON STEEL WELDING & ENGINEERING CO.,	LTD. 7-6-1 Higashi Narashino, Narashino city -
NARASHINO PLANT	275-0001 Chiba - JAPAN

Class Diameters 4Y40MS H5

mm

Welding positions

Type of current

1.2-1.4 all positions including vertical

downward direction

direct current reverse polarity





PUSAN March 23, 2020