

APPROVAL OF WELDING CONSUMABLES CERTIFICATE No. QBI100520PU

This is to certify that the following product, in view of the tests carried out, has been approved.

Description Flux-cored wire/gas combination

Type SF-1E / C1(100%CO2)

Class 3Y40S H5 (C1)

Manufacturer NIPPON STEEL WELDING & ENGINEERING CO., LTD.

Place of manufacture HIKARI PLANT

2-1, 4-Chome Asae Hikari City

743-0021 Yamaguchi

JAPAN

Reference standards Part D, Chapter 5, Section 2 of RINA Rules for the classification

of ships

The approval is valid for one year and can be reconfirmed subject to the satisfactory outcome of the prescribed control tests.

Issued in PUSAN on August 18, 2020. This Certificate is valid until August 17, 2021

PINA Services S.p.A. Dong-Hun Lee

This certificate consists of this page and 1 enclosure



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No. QBI100520PU Enclosure - Page 1 of 1 SF-1E / C1(100%CO2)

NIPPON STEEL WELDING & ENGINEERING CO., LTD. HIKARI PLANT	2-1, 4-Chome Asae Hikari City - 743-0021 Yamaguchi - JAPAN
Class	3Y40S H5(C1)
Diameters	1.2-1.4 mm
Welding positions	all positions including vertical in downward direction
Type of current	direct current reverse polarity



PUSAN August 18, 2020

