



## WELDING CONSUMABLE CERTIFICATE

Certifica	te No.: 083254-3740087-002
Report	No.: YO3740087
Dort of	Yokohama (Kanto), Japan
TOLU.	Tokulama (Ramo), Japan
Date: 2	0 January 2020

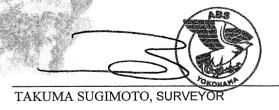
## THIS IS TO CERTIFY

Note:

THAT THE UNDERSIGNED SURVEYOR TO THIS BUREAU DID, AT THE REQUEST OF NIPPON STEEL WELDING & ENGINEERING CO., LTD., ATTEND THE PLANT AT NARASHINO, JAPAN, ON THE 8TH DAY OF OCTOBER, 2019 AND ON SUBSEQUENT DATES, IN ORDER TO CARRY OUT A PLANT SURVEY OF FACILITIES AND ASSOCIATED QUALITY ASSURANCE AND QUALITY CONTROL PROCEDURES AND TO WITNESS AND REPORT ON THE ANNUAL APPROVAL TESTING OF WELDING CONSUMABLES; AND,

THAT THE FACILITY IS CONSIDERED CAPABLE OF PROVIDING AN ACCEPTABLE UNIFORM PRODUCT, AND THAT EACH WELDING CONSUMABLE LISTED BELOW WAS FOUND IN COMPLIANCE WITH THE SPECIFICATION INDICATED AND IS ELIGIBLE TO BE PLACED ON THIS BUREAU'S APPROVED WELDING CONSUMABLES LIST IN THE FLUX CORED ARC WELDING SECTION:

TRADE NAME	SPECIFICATION	GRADE OR CLASS	SHIELDING GAS	POSITION	CURRENT/ POLARITY	SIZE		
SM-1S	ABS	2YSA H5	CO <sub>2</sub> (FC)	Flat	DCEP	1.4 mm		
SM-1S	ĀBS	2Y400A H5	CO <sub>2</sub> (FC)	Flat	DCEP	1.2 - 1.4 mm		
SF-3M	ABS	4Y400SA H5	CO <sub>2</sub> (FC)	All, V-down	DCEP	1.2 - 1.4 mm		
SM-3A	ABS	4Y400SA H5	80% Ar- 20%CO <sub>2</sub> (FC)	All, V-down (Fillet)	DCEP	1.2 - 1.4 mm		
SF-47E	ABS	5Y400SA H5 + Manuf, *4	CO <sub>2</sub> (FC)	All	DCEP	1.2 mm		
*4 Y. P. min. 460 N/mm²,, T. S. 570 - 690 N/mm², El. min. 22 %, CVN min. 64J at -20 °C.								
SM-47A	ABS	5YQ460SA H5	80% Ar- 20%CO <sub>2</sub> (FC)	All	DCEP	1.2 mm		



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